



PARTS REMOVAL AND REPLACEMENT

3. Pivot the alternator forward to loosen the belt. Remove the Poly-V belt.
4. When reinstalling the Poly-V belt, pivot the alternator forward or back as necessary to allow 1/10" (0.3 cm) of play on either side of the belt (refer to Figure 14).
5. Tighten the adjustment bolt and verify the Poly-V belt tension.

DRIVE CHAIN

1. Remove the left side cover.
2. Remove the retaining clip and retaining plate from the drive chain master link. Do not remove the master link from the drive chain yet.
3. Push up on the idler arm with one hand to relieve the tension on the drive chain (refer to Figure 15). Remove the master link from one end of the drive chain and remove the drive chain from the sprockets.
4. Reinstall the drive chain by reversing the steps.

STEP ASSEMBLY

1. Remove the right and the left side covers.
2. Rotate the stairs until the step you want to remove is positioned in the middle of the staircase.
3. Loosen and remove the nut from one end of the step shaft on both the upper and the lower hinges of that step (refer to Figure 16). You may be required to place another 5/16"-18 nut on the opposite end of the step shaft to remove the nut.
4. Remove the bearing and the washer from each step shaft.
5. Grasp the opposite step retaining nut with pliers or locking pliers. Pull the step shaft out of the upper and lower step hinges. Be careful to not lose the washer located between the step and the modified link.
6. Reinstall the step by reversing the procedures.